



2035 W. McDowell Rd | Phoenix, AZ 85009

Mixing Instructions

PRODUCT NAME: EPOXY 100

DESCRIPTION: 1A : 2B 100% Solids Flooring Epoxy

Step 1: Prep your mixing area. We recommend you mix over a tarp, spilling any chemicals can be messy and difficult to clean off un-coated concrete or other surfaces.

Step 2: Mix one (1) part hardener to two (2) parts resin - 1A:2B.

Step 3: For pigmented coats add 5 ounces of pigment per mixed gallon of material.

Example: You have a 1.5 gallon mix; you would add 7.5 ounces of pigment.

Step 4: Cut with solvent as desired. (Acetone, Xylene, MEK, etc..)

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| 1st Coat | 10-15 oz. per gallon |
| 2nd Coat | 0-10 oz. per gallon |
| 3rd Coat | 0-5 oz. per gallon |

Recommend using less/no solvent when possible, **solvent is ONLY required for the prime coat.**

Step 5: Stir for 2-3 minutes to ensure excellent dispersion/thorough mixing of all materials.

Characteristics

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| Pot Life: | 45mins (6oz cup @ 25°C) (Larger mixes = less time) |
| Tack-Free: | 8-10 hours (25°C) |
| Return to work: | 1-24hours (Shoe spikes recommended for less than 12hrs) |
| Re-coat window: | Do not exceed 48 hours |
| Walking Traffic: | 2 days (25°C) |
| Vehicle Traffic: | 5 days (25°C) |
| Full Cure: | 7 days (25°C) |

WARNING: NEVER APPLY TO WET CONCRETE. Do not mix or apply epoxy when substrate and ambient average temperature is below 10°C/50°F.